

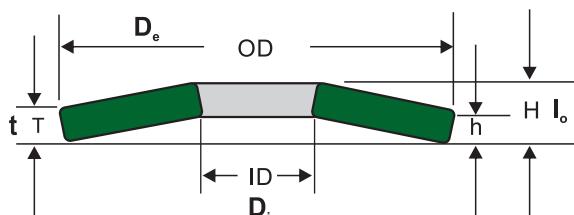
# Spring Matrix Belleville / Disc Springs

## Belleville springs

Belleville springs, disc spring, conical compression washer are all names for the same type of spring.

Figure 1 : A Belleville spring is a conical shaped disc that will deflect (flatten) at a given rate. This spring rate is usually very high, allowing the spring to produce very large loads in very small space.

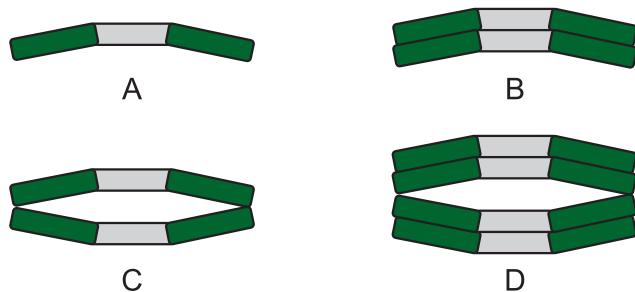
Belleville springs are used in variety of applications where high spring loads are required. They are particularly useful where vibration, differential thermal expansion, relaxation, and bolt creep are problems.



Belleville springs can be stacked in four different ways

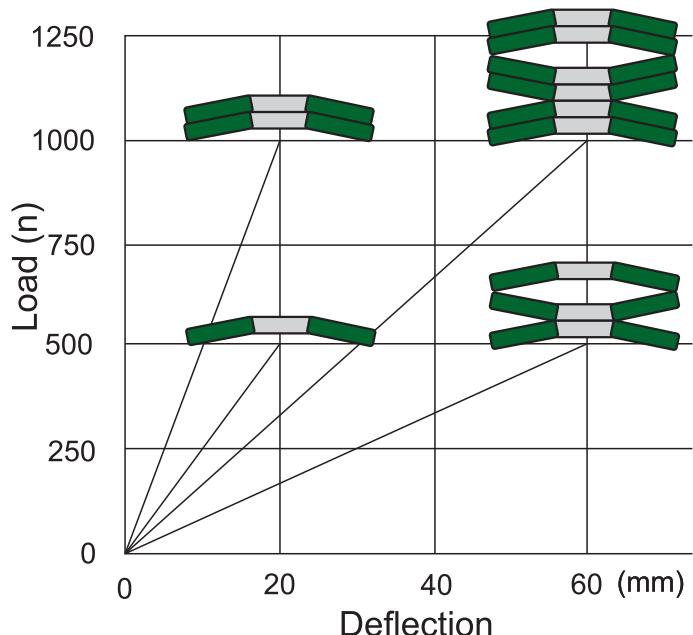
Figure 2 :

- A. Single, one spring.
- B. Parallel, all springs stacked the same way.
- C. Series, all springs stacked opposing each other.
- D. Parallel-Series, a combination of the two



A single Belleville spring has a specific load and deflection. Belleville springs in stacked arrangements provide increased load and / or deflection. Two springs stacked in parallel double the load of single springs with no increase in deflection. Two springs stacked in series doubles the deflection of a single spring with no increase in load. The parallel - series combination results in the load of two springs and the deflection of two springs.

Figure 3 :



The load/deflection relationship can be altered by using multiple springs in series or parallel or a combination of both (Figure 3 : Bellevilles are said to be in series when the concave and convex surfaces alternate the direction they are facing [1]1. In other words, they are stacked "Cup to Cup" and "Crown to Crown". Springs stacked in parallel face the same direction. The convex side of one spring is "nested" into the concave surface of the next. Bellevilles may also be arranged in "series-parallel" by alternating sets of springs stacked in parallel.

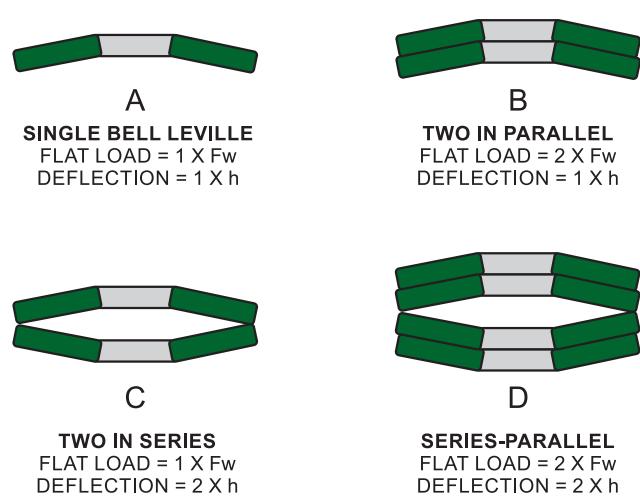


Figure 4 :  
Flat load, deflection or both may be altered by stacking Belleville Springs in various arrangements.

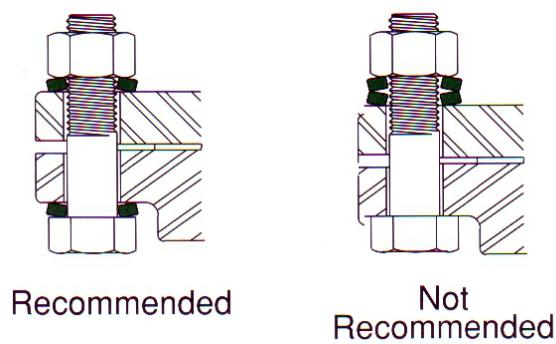
# Spring Matrix Belleville / Disc Springs

## Installation :

Belleville springs must be utilized correctly in order to maximize their benefit. There are several important points when using Belleville springs.

- A. Be sure that the bolts are long enough to account for the thickness of the Belleville.
- B. The OD of the spring should contact the surface of the joint. The ID should contact the bolt head or nut.
- C. If a tensioner is used to pre load the bolts, the Bellevilles must be on the opposite side of the joint.
- D. The OD of the flange washer should contact the flange joint and the ID of the flange washer should contact the bolt head or nut.

Figure 5 :



If the crown of the flange washer is allowed to extend into the hole, then its loading characteristics will be altered. The same is true for a nut that contacts the spring's bottom surface. Since deflections are relatively small, it can be difficult for the installer to see which side is up. Spring Matrix Disc Washers are chamfered at the top of the OD to help the installer to identify the spring's top surface.

- E. If a tensioner is used to preload the bolts, then the flange washers must be on the opposite side of the joint.
- F. Flat washers are not normally required for the flange washer's bearing surface. Soft flange materials, such as aluminum, may warrant the use of hardened flat washers to prevent the Bellevilles from embedding in the material.
- G. If they are properly applied, flange washers may be reused. Since Belleville springs are highly stressed parts, they should not be reinstalled if corrosion pitting is observed on the surface. If cracking occurs, it may be necessary to specify a different material or coating.

## Prestressing

Many Spring Matrix Belleville Springs are pre-stressed by deflecting them to flat. This flattening procedure produces a pre-stressed deflection as the spring recovers height from the flat position. Belleville Springs that are pre stressed have the maximum possible load and deflection for any given size of spring. When the spring is loaded through its pre-stressed deflection, the resultant residual stresses build up from the yield strength of the material instead of from zero stress as with the case of a spring that is not pre-stressed. Pre-stressing is also an excellent inspection method for maintaining the quality of springs. Because pre-stressing produces consistent free heights, springs not meeting free height tolerances are rejected.

## Belleville Springs Catalog Tolerances :

Classification according to DIN 2093

Spring Matrix disc springs have been designed & manufactured according to DIN 2093 (Disc Springs, Calculation, Dimensions, Quality requirements). Standard DIN 2093 disc springs are classified into 3 groups.

Group 1 : Disc thickness, t, less than 1.25mm (Manufactured without contact surface).

Group 2 : Disc thickness, t, from 1.25mm to 6mm (Manufactured without contact surface).

Group 3 : Disc thickness, t, over 6mm up to 14mm (Manufactured without contact surface).

## Typical Applications of Spring Matrix Belleville Springs :

Pole Line Hardware, Circuit Breakers, Valve Live Loading, Electrical Bus Bar, Substations, Pipe Hold Downs, Structural Members, Small Engines, Torque Limiters, Marine Applications, Coastal Substations, Switchgears, Pipe Flange Fittings, Heat Exchangers, Packing & Gasket Relaxation, Vibrations, High Temperature Bolt Creep, Differential Thermal Expansion, Clamping Tools, Piston Return, Slip Clutch Assembly, Cushioning, Energy Storage, Hydric Cylinders, Brakes, Spindles & etc.,



# Spring Matrix Belleville / Disc Springs

| Dimensions             |                        |            |                        |             | Group | Characteristic Values |           |          |           |          |           |          |           |
|------------------------|------------------------|------------|------------------------|-------------|-------|-----------------------|-----------|----------|-----------|----------|-----------|----------|-----------|
| D <sub>e</sub><br>(mm) | D <sub>i</sub><br>(mm) | t<br>(mm)  | I <sub>b</sub><br>(mm) | t'<br>(mm)  |       | F<br>(N)              | s<br>(mm) | F<br>(N) | s<br>(mm) | F<br>(N) | s<br>(mm) | F<br>(N) | s<br>(mm) |
|                        |                        |            |                        |             |       |                       |           |          |           |          |           |          |           |
|                        |                        |            |                        |             | 1     | 45                    | 0.038     | 84       | 0.075     | 117      | 0.110     | 153      | 0.150     |
| 6.0                    | 3.2                    | 0.30       | 0.45                   | -           | 1     | 12                    | 0.050     | 20       | 0.100     | 26       | 0.150     | 30       | 0.200     |
| 8.0                    | 3.2                    | 0.20       | 0.40                   | -           | 1     | 46                    | 0.063     | 79       | 0.125     | 105      | 0.190     | 126      | 0.250     |
| 8.0                    | 3.2                    | 0.30       | 0.55                   | -           | 1     | 69                    | 0.050     | 130      | 0.100     | 186      | 0.150     | 238      | 0.200     |
| 8.0                    | 3.2                    | 0.40       | 0.60                   | -           | 1     | 128                   | 0.050     | 246      | 0.100     | 357      | 0.150     | 465      | 0.200     |
| C                      | <b>8.0</b>             | <b>4.2</b> | <b>0.20</b>            | <b>0.45</b> | -     | 21                    | 0.063     | 33       | 0.125     | 39       | 0.190     | 42       | 0.250     |
| B                      | <b>8.0</b>             | <b>4.2</b> | <b>0.30</b>            | <b>0.55</b> | -     | 52                    | 0.063     | 89       | 0.125     | 119      | 0.190     | 142      | 0.250     |
| A                      | <b>8.0</b>             | <b>4.2</b> | <b>0.40</b>            | <b>0.60</b> | -     | 78                    | 0.050     | 147      | 0.100     | 210      | 0.150     | 269      | 0.200     |
| 10.0                   | 3.2                    | 0.30       | 0.65                   | -           | 1     | 51                    | 0.088     | 82       | 0.175     | 98       | 0.260     | 108      | 0.350     |
| 10.0                   | 3.2                    | 0.40       | 0.70                   | -           | 1     | 75                    | 0.075     | 133      | 0.150     | 182      | 0.230     | 220      | 0.300     |
| 10.0                   | 3.2                    | 0.50       | 0.75                   | -           | 1     | 104                   | 0.063     | 195      | 0.125     | 282      | 0.190     | 357      | 0.250     |
| 10.0                   | 4.2                    | 0.40       | 0.70                   | -           | 1     | 79                    | 0.075     | 140      | 0.150     | 192      | 0.230     | 232      | 0.300     |
| 10.0                   | 4.2                    | 0.50       | 0.75                   | -           | 1     | 110                   | 0.063     | 206      | 0.125     | 297      | 0.190     | 377      | 0.250     |
| 10.0                   | 4.2                    | 0.60       | 0.85                   | -           | 1     | 175                   | 0.060     | 360      | 0.125     | 508      | 0.190     | 652      | 0.250     |
| C                      | <b>10.0</b>            | <b>5.2</b> | <b>0.25</b>            | <b>0.55</b> | -     | 30                    | 0.075     | 48       | 0.150     | 58       | 0.230     | 63       | 0.300     |
| B                      | <b>10.0</b>            | <b>5.2</b> | <b>0.40</b>            | <b>0.70</b> | -     | 88                    | 0.075     | 155      | 0.150     | 213      | 0.230     | 257      | 0.300     |
| A                      | <b>10.0</b>            | <b>5.2</b> | <b>0.50</b>            | <b>0.75</b> | -     | 122                   | 0.063     | 228      | 0.125     | 329      | 0.190     | 418      | 0.250     |
| 12.0                   | 4.2                    | 0.40       | 0.80                   | -           | 1     | 85                    | 0.100     | 141      | 0.200     | 178      | 0.300     | 206      | 0.400     |
| 12.0                   | 4.2                    | 0.50       | 0.85                   | -           | 1     | 116                   | 0.088     | 208      | 0.175     | 282      | 0.260     | 352      | 0.350     |
| 12.0                   | 4.2                    | 0.60       | 1.00                   | -           | 1     | 224                   | 0.100     | 405      | 0.200     | 557      | 0.300     | 694      | 0.400     |
| 12.0                   | 5.2                    | 0.50       | 0.90                   | -           | 1     | 150                   | 0.100     | 263      | 0.200     | 350      | 0.300     | 424      | 0.400     |
| 12.0                   | 5.2                    | 0.60       | 0.95                   | -           | 1     | 196                   | 0.088     | 361      | 0.175     | 502      | 0.260     | 641      | 0.350     |
| 12.0                   | 6.2                    | 0.50       | 0.85                   | -           | 1     | 134                   | 0.088     | 239      | 0.175     | 324      | 0.260     | 404      | 0.350     |
| 12.0                   | 6.2                    | 0.60       | 0.95                   | -           | 1     | 214                   | 0.088     | 394      | 0.175     | 547      | 0.260     | 699      | 0.350     |
| 12.5                   | 5.2                    | 0.50       | 0.85                   | -           | 1     | 111                   | 0.088     | 200      | 0.175     | 270      | 0.260     | 337      | 0.350     |
| C                      | <b>12.5</b>            | <b>6.2</b> | <b>0.35</b>            | <b>0.80</b> | -     | 84                    | 0.113     | 130      | 0.225     | 152      | 0.340     | 160      | 0.450     |
| B                      | <b>12.5</b>            | <b>6.2</b> | <b>0.50</b>            | <b>0.85</b> | -     | 120                   | 0.088     | 215      | 0.175     | 291      | 0.260     | 363      | 0.350     |
| A                      | <b>12.5</b>            | <b>6.2</b> | <b>0.70</b>            | <b>1.00</b> | -     | 239                   | 0.075     | 457      | 0.150     | 673      | 0.230     | 855      | 0.300     |
| C                      | <b>14.0</b>            | <b>7.2</b> | <b>0.35</b>            | <b>0.80</b> | -     | 68                    | 0.113     | 106      | 0.225     | 123      | 0.340     | 131      | 0.450     |
| B                      | <b>14.0</b>            | <b>7.2</b> | <b>0.50</b>            | <b>0.90</b> | -     | 120                   | 0.100     | 210      | 0.200     | 279      | 0.300     | 338      | 0.400     |
| A                      | <b>14.0</b>            | <b>7.2</b> | <b>0.80</b>            | <b>1.10</b> | -     | 284                   | 0.075     | 547      | 0.150     | 813      | 0.230     | 1 040    | 0.300     |
| 15.0                   | 5.2                    | 0.40       | 0.95                   | -           | 1     | 101                   | 0.138     | 154      | 0.275     | 175      | 0.410     | 181      | 0.550     |
| 15.0                   | 5.2                    | 0.50       | 1.00                   | -           | 1     | 133                   | 0.125     | 221      | 0.250     | 280      | 0.380     | 321      | 0.500     |
| 15.0                   | 5.2                    | 0.60       | 1.05                   | -           | 1     | 171                   | 0.113     | 302      | 0.225     | 409      | 0.340     | 499      | 0.450     |
| 15.0                   | 5.2                    | 0.70       | 1.10                   | -           | 1     | 214                   | 0.100     | 395      | 0.200     | 555      | 0.300     | 704      | 0.400     |
| 15.0                   | 6.2                    | 0.50       | 1.00                   | -           | 1     | 138                   | 0.125     | 229      | 0.250     | 291      | 0.380     | 334      | 0.500     |
| 15.0                   | 6.2                    | 0.60       | 1.05                   | -           | 1     | 178                   | 0.113     | 314      | 0.225     | 426      | 0.340     | 519      | 0.450     |
| 15.0                   | 6.2                    | 0.70       | 1.10                   | -           | 1     | 222                   | 0.100     | 411      | 0.200     | 578      | 0.300     | 733      | 0.400     |
| 15.0                   | 8.2                    | 0.70       | 1.10                   | -           | 1     | 256                   | 0.100     | 474      | 0.200     | 666      | 0.300     | 844      | 0.400     |
| 15.0                   | 8.2                    | 0.80       | 1.20                   | -           | 1     | 367                   | 0.100     | 689      | 0.200     | 982      | 0.300     | 1 261    | 0.400     |
| C                      | <b>16.0</b>            | <b>8.2</b> | <b>0.40</b>            | <b>0.90</b> | -     | 84                    | 0.125     | 131      | 0.250     | 155      | 0.380     | 165      | 0.500     |
| B                      | <b>16.0</b>            | <b>8.2</b> | <b>0.60</b>            | <b>1.05</b> | -     | 172                   | 0.113     | 304      | 0.225     | 412      | 0.340     | 503      | 0.450     |
| 16.0                   | 8.2                    | 0.70       | 1.15                   | -           | 1     | 254                   | 0.113     | 461      | 0.225     | 641      | 0.340     | 798      | 0.450     |
| 16.0                   | 8.2                    | 0.80       | 1.20                   | -           | 1     | 308                   | 0.100     | 579      | 0.200     | 825      | 0.300     | 1 059    | 0.400     |
| A                      | <b>16.0</b>            | <b>8.2</b> | <b>0.90</b>            | <b>1.25</b> | -     | 363                   | 0.088     | 697      | 0.175     | 1 004    | 0.260     | 1 319    | 0.350     |

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| Dimensions             |                        |             |                        |             | Group | Characteristic Values |           |                    |           |                    |           |                   |           |       |
|------------------------|------------------------|-------------|------------------------|-------------|-------|-----------------------|-----------|--------------------|-----------|--------------------|-----------|-------------------|-----------|-------|
| D <sub>e</sub><br>(mm) | D <sub>i</sub><br>(mm) | t<br>(mm)   | I <sub>b</sub><br>(mm) | t'<br>(mm)  |       | 0.25h <sub>o</sub>    |           | 0.50h <sub>o</sub> |           | 0.75h <sub>o</sub> |           | 1.0h <sub>o</sub> |           |       |
|                        |                        |             |                        |             |       | F<br>(N)              | s<br>(mm) | F<br>(N)           | s<br>(mm) | F<br>(N)           | s<br>(mm) | F<br>(N)          | s<br>(mm) |       |
|                        |                        |             |                        |             | 1     | 85                    | 0.150     | 126                | 0.300     | 139                | 0.450     | 137               | 0.600     |       |
|                        |                        |             |                        |             | 1     | 130                   | 0.150     | 206                | 0.300     | 245                | 0.450     | 267               | 0.600     |       |
|                        |                        |             |                        |             | 1     | 191                   | 0.150     | 317                | 0.300     | 400                | 0.450     | 462               | 0.600     |       |
|                        |                        |             |                        |             | 1     | 236                   | 0.138     | 414                | 0.275     | 550                | 0.410     | 672               | 0.550     |       |
|                        |                        |             |                        |             | 1     | 286                   | 0.125     | 523                | 0.250     | 733                | 0.380     | 912               | 0.500     |       |
|                        |                        |             |                        |             | 1     | 140                   | 0.150     | 222                | 0.300     | 265                | 0.450     | 288               | 0.600     |       |
|                        |                        |             |                        |             | 1     | 255                   | 0.138     | 446                | 0.275     | 594                | 0.410     | 725               | 0.550     |       |
|                        |                        |             |                        |             | 1     | 309                   | 0.125     | 564                | 0.250     | 791                | 0.380     | 984               | 0.500     |       |
|                        |                        |             |                        |             | 1     | 425                   | 0.100     | 814                | 0.200     | 1 181              | 0.300     | 1 537             | 0.400     |       |
| C                      | <b>18.0</b>            | <b>9.2</b>  | <b>0.45</b>            | <b>1.05</b> | -     | 1                     | 121       | 0.150              | 186       | 0.300              | 214       | 0.450             | 223       | 0.600 |
| B                      | <b>18.0</b>            | <b>9.2</b>  | <b>0.70</b>            | <b>1.20</b> | -     | 1                     | 233       | 0.125              | 417       | 0.250              | 572       | 0.380             | 699       | 0.500 |
| A                      | <b>18.0</b>            | <b>9.2</b>  | <b>1.00</b>            | <b>1.40</b> | -     | 1                     | 451       | 0.100              | 865       | 0.200              | 1 254     | 0.300             | 1 631     | 0.400 |
|                        |                        |             |                        |             | 1     | 127                   | 0.163     | 200                | 0.325     | 231                | 0.490     | 244               | 0.650     |       |
|                        |                        |             |                        |             | 1     | 214                   | 0.175     | 342                | 0.350     | 413                | 0.530     | 453               | 0.700     |       |
|                        |                        |             |                        |             | 1     | 262                   | 0.163     | 442                | 0.325     | 570                | 0.490     | 668               | 0.650     |       |
|                        |                        |             |                        |             | 1     | 315                   | 0.150     | 557                | 0.300     | 751                | 0.450     | 921               | 0.600     |       |
|                        |                        |             |                        |             | 1     | 374                   | 0.138     | 685                | 0.275     | 949                | 0.410     | 1 201             | 0.550     |       |
|                        |                        |             |                        |             | 1     | 494                   | 0.138     | 917                | 0.275     | 1 288              | 0.410     | 1 648             | 0.550     |       |
| C                      | 20.0                   | 10.2        | 0.40                   | 0.90        | -     | 1                     | 55        | 0.130              | 84        | 0.250              | 99        | 0.380             | 106       | 0.500 |
| B                      | <b>20.0</b>            | <b>10.2</b> | <b>0.50</b>            | <b>1.15</b> | -     | 1                     | 141       | 0.163              | 219       | 0.325              | 254       | 0.490             | 268       | 0.650 |
| A                      | <b>20.0</b>            | <b>10.2</b> | <b>0.80</b>            | <b>1.35</b> | -     | 1                     | 304       | 0.138              | 547       | 0.275              | 745       | 0.410             | 929       | 0.550 |
|                        |                        |             |                        |             | 1     | 412                   | 0.138     | 754                | 0.275     | 1 045              | 0.410     | 1 323             | 0.550     |       |
|                        |                        |             |                        |             | 1     | 544                   | 0.138     | 1 010              | 0.275     | 1 418              | 0.410     | 1 815             | 0.550     |       |
| A                      | <b>20.0</b>            | <b>10.2</b> | <b>1.10</b>            | <b>1.55</b> | -     | 1                     | 548       | 0.113              | 1 050     | 0.225              | 1 531     | 0.340             | 1 976     | 0.450 |
|                        |                        |             |                        |             | 1     | 890                   | 0.125     | 1 708              | 0.250     | 2 507              | 0.380     | 3 222             | 0.500     |       |
|                        |                        |             |                        |             | 2     | 857                   | 0.075     | 1 695              | 0.150     | 2 576              | 0.230     | 3 340             | 0.300     |       |
| C                      | <b>22.5</b>            | <b>11.2</b> | <b>0.60</b>            | <b>1.40</b> | -     | 1                     | 240       | 0.200              | 370       | 0.400              | 425       | 0.600             | 444       | 0.800 |
| B                      | <b>22.5</b>            | <b>11.2</b> | <b>0.80</b>            | <b>1.45</b> | -     | 1                     | 306       | 0.163              | 533       | 0.325              | 710       | 0.490             | 855       | 0.650 |
| A                      | <b>22.5</b>            | <b>11.2</b> | <b>1.25</b>            | <b>1.75</b> | -     | 2                     | 693       | 0.125              | 1 330     | 0.250              | 1 952     | 0.380             | 2 509     | 0.500 |
|                        |                        |             |                        |             | 1     | 279                   | 0.200     | 448                | 0.400     | 544                | 0.600     | 602               | 0.800     |       |
|                        |                        |             |                        |             | 1     | 332                   | 0.188     | 560                | 0.375     | 717                | 0.560     | 842               | 0.750     |       |
|                        |                        |             |                        |             | 1     | 391                   | 0.175     | 687                | 0.350     | 925                | 0.530     | 1 119             | 0.700     |       |
|                        |                        |             |                        |             | 1     | 507                   | 0.175     | 909                | 0.350     | 1 249              | 0.530     | 1 536             | 0.700     |       |
|                        |                        |             |                        |             | 1     | 463                   | 0.188     | 802                | 0.375     | 1 055              | 0.560     | 1 273             | 0.750     |       |
|                        |                        |             |                        |             | 1     | 538                   | 0.175     | 964                | 0.350     | 1 325              | 0.530     | 1 629             | 0.700     |       |
|                        |                        |             |                        |             | 2     | 870                   | 0.163     | 1 627              | 0.325     | 2 320              | 0.490     | 2 955             | 0.650     |       |
|                        |                        |             |                        |             | 1     | 475                   | 0.150     | 872                | 0.300     | 1 217              | 0.450     | 1 536             | 0.600     |       |
|                        |                        |             |                        |             | 2     | 863                   | 0.150     | 1 630              | 0.300     | 2 331              | 0.450     | 3 000             | 0.600     |       |
|                        |                        |             |                        |             | 2     | 1 159                 | 0.125     | 2 250              | 0.250     | 3 338              | 0.380     | 4 320             | 0.500     |       |
|                        |                        |             |                        |             | 1     | 492                   | 0.188     | 870                | 0.375     | 1 168              | 0.560     | 1 436             | 0.750     |       |
| C                      | <b>25.0</b>            | <b>12.2</b> | <b>0.70</b>            | <b>1.60</b> | -     | 1                     | 331       | 0.225              | 515       | 0.450              | 601       | 0.680             | 635       | 0.900 |
| B                      | <b>25.0</b>            | <b>12.2</b> | <b>0.90</b>            | <b>1.60</b> | -     | 1                     | 367       | 0.175              | 644       | 0.350              | 868       | 0.530             | 1 050     | 0.700 |
|                        |                        |             |                        |             | 1     | 585                   | 0.200     | 1 021              | 0.400     | 1 359              | 0.600     | 1 647             | 0.800     |       |
|                        |                        |             |                        |             | 2     | 848                   | 0.175     | 1 573              | 0.350     | 2 232              | 0.530     | 2 814             | 0.700     |       |
| A                      | <b>25.0</b>            | <b>12.2</b> | <b>1.50</b>            | <b>2.05</b> | -     | 2                     | 1 040     | 0.138              | 2 007     | 0.275              | 2 910     | 0.410             | 3 821     | 0.550 |
|                        |                        |             |                        |             | 1     | 348                   | 0.238     | 553                | 0.475     | 661                | 0.710     | 723               | 0.950     |       |
|                        |                        |             |                        |             | 1     | 512                   | 0.225     | 872                | 0.450     | 1 135              | 0.680     | 1 337             | 0.900     |       |
|                        |                        |             |                        |             | 2     | 737                   | 0.200     | 1 339              | 0.400     | 1 853              | 0.600     | 2 322             | 0.800     |       |
|                        |                        |             |                        |             | 2     | 1 003                 | 0.175     | 1 899              | 0.350     | 2 745              | 0.530     | 3 511             | 0.700     |       |



# *Spring Matrix Belleville / Disc Springs*

| Dimensions          | Group               | Characteristic Values |                     |                    |        |                    |        |                   |        |
|---------------------|---------------------|-----------------------|---------------------|--------------------|--------|--------------------|--------|-------------------|--------|
|                     |                     | 0.25h <sub>o</sub>    |                     | 0.50h <sub>o</sub> |        | 0.75h <sub>o</sub> |        | 1.0h <sub>o</sub> |        |
|                     |                     | F (N)                 | s (mm)              | F (N)              | s (mm) | F (N)              | s (mm) | F (N)             | s (mm) |
| D <sub>e</sub> (mm) | D <sub>i</sub> (mm) | t (mm)                | l <sub>b</sub> (mm) | t' (mm)            |        |                    |        |                   |        |
| C 50.0              | <b>25.4</b>         | <b>1.25</b>           | <b>2.85</b>         | -                  | 2      | 854                | 0.400  | 1 328             | 0.800  |
| 50.0                | 25.4                | 1.50                  | 3.10                | -                  | 2      | 1 242              | 0.400  | 2 028             | 0.800  |
| B 50.0              | <b>25.4</b>         | <b>2.00</b>           | <b>3.40</b>         | -                  | 2      | 1 949              | 0.350  | 3 491             | 0.700  |
| 50.0                | 25.4                | 2.25                  | 3.75                | -                  | 2      | 2 940              | 0.380  | 5 249             | 0.750  |
| 50.0                | 25.4                | 2.50                  | 3.90                | -                  | 2      | 3 473              | 0.350  | 6 437             | 0.700  |
| A 50.0              | <b>25.4</b>         | <b>3.00</b>           | <b>4.10</b>         | -                  | 2      | 4 255              | 0.275  | 8 214             | 0.550  |
| C 56.0              | <b>28.5</b>         | <b>1.50</b>           | <b>3.45</b>         | -                  | 2      | 1 458              | 0.488  | 2 259             | 0.975  |
| B 56.0              | <b>28.5</b>         | <b>2.00</b>           | <b>3.60</b>         | -                  | 2      | 1 910              | 0.400  | 3 335             | 0.800  |
| 56.0                | 28.5                | 2.50                  | 4.20                | -                  | 2      | 3 676              | 0.430  | 6 550             | 0.850  |
| A 56.0              | <b>28.5</b>         | <b>3.00</b>           | <b>4.30</b>         | -                  | 2      | 4 142              | 0.325  | 7 895             | 0.650  |
| 60.0                | 20.5                | 2.00                  | 4.10                | -                  | 2      | 2 318              | 0.525  | 3 802             | 1.050  |
| 60.0                | 20.5                | 2.50                  | 4.30                | -                  | 2      | 3 018              | 0.450  | 5 379             | 0.900  |
| 60.0                | 20.5                | 3.00                  | 4.70                | -                  | 2      | 4 449              | 0.425  | 8 234             | 0.850  |
| 60.0                | 25.5                | 2.50                  | 4.40                | -                  | 2      | 3 447              | 0.475  | 6 081             | 0.950  |
| 60.0                | 25.5                | 3.00                  | 4.65                | -                  | 2      | 4 495              | 0.413  | 8 352             | 0.825  |
| 60.0                | 30.5                | 2.50                  | 4.30                | -                  | 2      | 3 447              | 0.450  | 6 145             | 0.900  |
| 60.0                | 30.5                | 2.75                  | 4.75                | -                  | 2      | 5 125              | 0.500  | 9 117             | 1.000  |
| 60.0                | 30.5                | 3.00                  | 4.70                | -                  | 2      | 5 083              | 0.425  | 9 407             | 0.850  |
| 60.0                | 30.5                | 3.50                  | 5.00                | -                  | 2      | 6 591              | 0.375  | 12 574            | 0.750  |
| C 63.0              | <b>31.0</b>         | <b>1.80</b>           | <b>4.15</b>         | -                  | 2      | 2 364              | 0.588  | 3 658             | 1.175  |
| B 63.0              | <b>31.0</b>         | <b>2.50</b>           | <b>4.25</b>         | -                  | 2      | 2 942              | 0.438  | 5 270             | 0.875  |
| 63.0                | 31.0                | 3.00                  | 4.80                | -                  | 2      | 4 891              | 0.450  | 8 981             | 0.900  |
| A 63.0              | <b>31.0</b>         | <b>3.50</b>           | <b>4.90</b>         | -                  | 2      | 5 399              | 0.350  | 10 359            | 0.700  |
| 70.0                | 25.5                | 2.00                  | 4.50                | -                  | 2      | 2 408              | 0.625  | 3 771             | 1.250  |
| 70.0                | 30.5                | 2.50                  | 4.90                | -                  | 2      | 3 755              | 0.600  | 6 297             | 1.200  |
| 70.0                | 30.5                | 3.00                  | 5.10                | -                  | 2      | 4 676              | 0.525  | 8 376             | 1.050  |
| 70.0                | 35.5                | 3.00                  | 5.10                | -                  | 2      | 5 028              | 0.525  | 9 007             | 1.050  |
| 70.0                | 35.5                | 3.50                  | 5.30                | -                  | 2      | 6 077              | 0.450  | 11 380            | 0.900  |
| 70.0                | 35.5                | 4.00                  | 5.80                | -                  | 2      | 8 757              | 0.450  | 16 634            | 0.900  |
| * 70.0              | 35.5                | 4.00                  | 5.80                | 3.75               | 3      | 9 167              | 0.450  | 17 020            | 0.900  |
| 70.0                | 40.5                | 4.00                  | 5.60                | -                  | 2      | 8 391              | 0.400  | 16 099            | 0.800  |
| * 70.0              | 40.5                | 4.00                  | 5.60                | 3.75               | 3      | 8 739              | 0.400  | 16 430            | 0.800  |
| 70.0                | 40.5                | 5.00                  | 6.20                | -                  | 2      | 11 544             | 0.300  | 22 728            | 0.600  |
| * 70.0              | 40.5                | 5.00                  | 6.20                | 4.60               | 3      | 11 900             | 0.300  | 23 070            | 0.600  |
| C 71.0              | <b>36.0</b>         | <b>2.00</b>           | <b>4.60</b>         | -                  | 2      | 2 861              | 0.650  | 4 432             | 1.300  |
| B 71.0              | <b>36.0</b>         | <b>2.50</b>           | <b>4.50</b>         | -                  | 2      | 2 894              | 0.500  | 5 054             | 1.000  |
| A 71.0              | <b>36.0</b>         | <b>4.00</b>           | <b>5.60</b>         | -                  | 2      | 7 379              | 0.400  | 14 157            | 0.800  |
| * 71.0              | 36.0                | 4.00                  | 5.60                | 3.75               | 3      | 7 685              | 0.400  | 14 440            | 0.800  |
| 80.0                | 31.0                | 2.50                  | 5.30                | -                  | 2      | 3 678              | 0.700  | 5 933             | 1.400  |
| 80.0                | 31.0                | 3.00                  | 5.50                | -                  | 2      | 4 531              | 0.625  | 7 847             | 1.250  |
| 80.0                | 31.0                | 4.00                  | 6.10                | -                  | 2      | 7 319              | 0.525  | 13 677            | 1.050  |
| * 80.0              | 31.0                | 4.00                  | 6.10                | 3.75               | 3      | 7 783              | 0.525  | 14 050            | 1.050  |
| 80.0                | 36.0                | 3.00                  | 5.70                | -                  | 2      | 5 401              | 0.675  | 9 196             | 1.350  |
| 80.0                | 36.0                | 4.00                  | 6.20                | -                  | 2      | 8 163              | 0.550  | 15 168            | 1.100  |
| * 80.0              | 36.0                | 4.00                  | 6.20                | 3.75               | 3      | 8 626              | 0.550  | 15 600            | 1.100  |
| 80.0                | 41.0                | <b>2.25</b>           | <b>5.20</b>         | -                  | 2      | 3 698              | 0.738  | 5 715             | 1.475  |
| B 80.0              | <b>41.0</b>         | <b>3.00</b>           | <b>5.30</b>         | -                  | 2      | 4 450              | 0.575  | 7 838             | 1.150  |
| 80.0                | 41.0                | 4.00                  | 6.20                | -                  | 2      | 8 726              | 0.550  | 16 213            | 1.100  |
| * 80.0              | 41.0                | 4.00                  | 6.20                | 3.75               | 3      | 9 220              | 0.550  | 16 670            | 1.100  |
| A 80.0              | <b>41.0</b>         | <b>5.00</b>           | <b>6.70</b>         | -                  | 2      | 11 821             | 0.425  | 22 928            | 0.850  |
| * 80.0              | 41.0                | 5.00                  | 6.70                | 4.70               | 3      | 12 350             | 0.425  | 23 300            | 0.850  |



